

A Quarterly Bulletin of Quality Circle Forum of India - Mumbai Chapter

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From the Desk of Chairman

I wish a Happy, Healthy, Prosperous, and safe Year 2021 to all members of QCFI Pariwar.

Friends, the advent of new Financial Year 2021-2022, forecasts progressive Economic Year. The Finance Minister has proposed several reforms in the recent Budget for the year which will boost industrial morale, which had sagged due to Corona Pandemic. We, at QCFI, look forward to accelerated industrial development and enhanced demands for quality programs in organizations in the New Year. Also, we need to reorient ourselves to meet the forthcoming challenges specially posed by the post Corona era, not only to sustain but to enhance our performance in the years to come.

In deference to wishes of QC teams from various organizations, who could not participate in NCQC 2020 – Virtual, QCFI organized Supplementary Convention in the month of February 2021 to enable eligible QC teams to participate in ICQCC 2021, Hyderabad. A brief function was held on 15th February 2021, where Mr. S J Kalokhe, President, QCFI and Mr. DK Srivastava, Executive Director, QCFI welcomed and addressed the participants. 27 Organizations participated in the Convention with 71 teams and presented case studies. 34 teams won Par excellence awards and 73 teams won excellence awards.

Apart from monthly online GC meetings, we organized Disha Program on 20th February 2021. Apart from ongoing training activities our Governing Council Members also organized various CSR activities during the quarter. Mumbai and Thane sub Chapter organized a Drawing and Painting Competition on 26th January 2021, along with Mahavir International, Panvel, to bring about awareness for conservation of water with theme “Jal Hai to Kal Hai”. I appreciate their interest, energy, and zeal to contribute to social work and promote social change in different communities. This also strengthens development, cohesion and the empowerment of people and communities.

A spike in the number of new Covid-19 infections has threatened advent of second Covid wave much like the pandemic strain of influenza virus. In second wave this deadly virus is spreading amazingly fast almost 2/3 times faster than the earlier. Under this critical period, I request all the colleagues and their family members of QCFI Pariwar to desist from stepping out in public unnecessary unless otherwise it is really an essential



one. We cannot afford to discard the mask or abandon the precautions of keeping safe distance and hand hygiene.

Friends, the much talked about roll-out of mass vaccination drive against Covid-19, marked the beginning of the end of the Pandemic and, therefore, of the economic distress caused by it. The distribution of vaccine program offered promise that, sometime later in the year, the negative impact of the virus could hopefully end permanently. We should derive get full benefit from the opportunity and get vaccinated in large numbers. **Any protection is better than no protection.**

Once again, wish you all very safe and successful Financial Year 2021-2022!!

Take care, be safe and stay with QCFI !!!

Happy readings



- K. B. Bharati

Chairman & Director, QCFI

28TH ANNUAL QC CONVENTION OF RCF, TROMBAY UNIT

28th Annual QC Convention of RCF Trombay Unit was organized on 26th and 27th February 2021 in RCF Trombay, Chembur, Mumbai.

In view of Covid-19 pandemic and pertaining guidelines of Govt. of Maharashtra, utmost care was taken to organize the convention. On 26th February by flag hoisting program was organised at the hands of Hon. CMD of RCF Shri. S C Mudgerikar. After that QC members performed March Past and QC Geet. This was followed by formal inauguration by lighting a lamp at the hands of Shri. Anil Mathur, Executive Director (Trombay); Shri. Ajay Patil, General Manager (Operations); Shri. Anil Shrivastava, General Manager (Complex & Maintenance); Shri. Rajiv Pande, General Manager (Trombay Projects) and Shri. K B Bharati, Chairman, QCFI Mumbai Chapter.



QCFI Mumbai Chapter Felicitated Swaraj QC from Bagging and Material Handling Plant of RCF Trombay Unit for presenting their 100th case study on 13.02.2021 and also Mr. Rajesh Mestry, Engineer (Chemical) and Mr. Pravin Bahirat, Engineer (Chemical) in recognition of their outstanding achievement as “Gunwanta Kamgar Puraskar” bestowed by Govt. of Maharashtra.

All the dignitaries highlighted the importance of Quality Concept activities and their benefits to the organizations.

66 Nos. of QC / LQC teams presented their case studies in Five different halls with scheduled time slots. These case studies were evaluated by expert judges from QCFI Mumbai Chapter.

Award distribution ceremony was organized on 27th February 2021 at two locations (Priyadarshini Board Room and Suraksha Bhavan) to avoid large gathering at a time.

NATIONAL CONVENTION ON QUALITY CONCEPTS (SUPPLEMENTARY) VIRTUAL

In deference to wishes of QC teams from various organisations, who could not participate in NCQC 2020 – Virtual, a Supplementary Convention was organised in the month of February 2021 to enable eligible QC teams to participate in ICQCC 2021, Hyderabad. A brief function was held on 15th February 2021, where Mr. S J Kalokhe, President, QCFI and Mr. DK Srivastava, Executive Director, QCFI welcomed and addressed the participants.

No. of organisations - 27, No. of teams – 71

Par Excellence - 34, Excellence - 37



Ganesh Vandana was performed by school children. Ms. Ranjini compered proceedings of the Convention. Dr. Bangray proposed vote of thanks.

DISHA'S 8TH PROGRAMME ON KAIZEN, POKAYOKE, SMED AND LOW COST AUTOMATION

The programme was held virtually on Saturday, 20th February 2021 from 5.30 pm to 7.00 pm. Speaker for the program was Shri. Rajendra Potdar, Vice Chairman, Mumbai Chapter & CEO, MABEC.

The program was inaugurated by Shri. K.B. Bharati, Director & Chairman, QCFI with introduction to the subject and the faculty. The whole objective was to understand and assess how Kaizen, Pokayoke, SMED and Low Cost Automation (LCA) techniques that are implemented by organizations in different processes as well as scenarios to make organization competitive. It was also to promote and help participants in initiatives by which QCFI is going to hold a Virtual Competition in April 2021. The information provided not only gave a clear understanding of the concepts with more in-depth but also helped to understand correct way of filling Idea Sheet/A3 Sheet. The program was attended by large number of QCFI life members and potential members too. This will surely help in improving upon their skills and performing better in and for the organization. Certain doubts and queries were also answered by the speaker before the end of the program. The summary with concluding note and vote of thanks was given by Shri. S. S. Patankar, Vice Chairman, QCFI, Mumbai Chapter.



5TH QUALITY CIRCLE CONVENTION AT KEVA, VASHIVALI

M/s. S.H. Kelkar & Co. celebrated its 5th Quality Circle Convention on 18th February, 2021. Mr. K.B. Bharati, Director & Chairman, QCFL was invited as judge for evaluation of the case study presentations.

Teams from different departments participated in the competition and presented case studies. First three Best Teams were awarded with trophies. Senior Executives from the company - Mr. Amit Gulanti, Chief Operating Officer, Mr. Pratish Koperkar, HR Head, Mr. Rajiv Sawant, General Manager & Unit Head, Mrs. Minal Adesh, General Manager (Talent & OD) and Mr. Sandeep Shirke, Sr. Manager (HR & Admn.) attended this prestigious function.

In spite of Covid 19, the interest and enthusiasm displayed by workforce was noteworthy and appreciable. The support extended by their Management was also commendable in this difficult time. This shows their commitment to take up this movement ahead for development and involvement of the employees for organizational growth.



सामाजिक बांधिलकी उपक्रम (CSR Activity)

कोकुयो कॅम्प्लिन लिमिटेड तारापूर, क्वालिटी सर्कल फोरम ऑफ इंडिया, मुंबई आणि लायन्स क्लब ऑफ तारापूर यांच्या संयुक्त विद्यमाने तारापूर परिसरात आदर्श शाळा योजनेसारखा शाळोपयोगी उपक्रम गेली दहा वर्षे अखंडीतपणे यशस्वीरित्या राबवित आहे. गेल्या वर्षी कोविडच्या संसर्गाने शाळा बंद राहिल्या. त्यातूनही, कोकुयो कॅम्प्लिन लिमिटेडने परिस्थितीचे भान राखून हा उपक्रम सुरु ठेवण्यासाठी सातत्याने पुढाकार घेतला.

याचाच एक भाग म्हणून ३१ मार्च २०२१ रोजी तारापूर परिसरातील आश्रम शाळा – पडघे येथे आदर्श शाळा उपक्रमांतर्गत कोकुयो कॅम्प्लिन लिमिटेडने त्यांच्या सी एस आर फंडातून उभारण्यात आलेल्या अद्यावत आणि सुसज्ज अशी विज्ञान प्रयोगशाळा (मिनी सायन्स सेंटर), या शाळेस समारंभपूर्वक प्रदान करण्यात आली. यावेळी, कोविड - १९ च्या पार्श्वभूमीवर सर्व मार्गदर्शक नियमांचे पालन करून सोहळा पार पडला.

याप्रसंगी, कोकुयो कॅम्प्लिन लिमिटेडचे डॉ. चंद्रशेखर देशमुख (मुख्य मानव संसाधन अधिकारी), श्री. किशोर वठे (उपाध्यक्ष, कोकुयो कॅम्प्लिन), श्री. अजित राणे आणि सौ. माधुरी वर्तक यांच्या समवेत लायन्स क्लब ऑफ तारापूरचे डॉ. सूर्यकांत संखे, डॉ. रत्नाकर माने आणि माजी अध्यक्षा सौ. छाया शाह आदी मान्यवर उपस्थित होते.

ग्रामीण शिक्षण संस्थेच्या विश्वस्त श्रीमती दामिनी राऊत, कार्याध्यक्ष श्री. नितीन वझे, अनिल तरे, भूषण पाटील, मुख्याध्यापक श्री. सुधाकर पाटील यांच्या उपस्थितीत स्टेमलर्निंग चे श्री. सदानंद शेटी यांनी या प्रयोगशाळेतील साहित्यांची प्रात्यक्षिके करून दाखविली. उपस्थितांना मार्गदर्शन करतांना, डॉ. चंद्रशेखर देशमुख व श्री. किशोर वटे यांनी या अद्ययावत प्रयोग शाळेचा लाभ विद्यार्थ्यांच्या प्रगती आणि विकासासाठी प्राधान्याने करावा आणि विद्यार्थ्यांच्या गुणवत्ता वाढीसाठी शिक्षकही त्यासाठी प्रयत्न करतील अशी अपेक्षा व्यक्त केली.

क्वॉलिटी सर्कल फोरम ऑफ इंडिया, मुंबई विभागाने हा उपक्रम राबविल्याबद्दल कोकुयो कॅम्प्लिनचे अभिनंदन व आभार मानले. क्यु सी एफ आय मुंबईचे प्रतिनिधी श्री. विजय लाड आणि श्री. अरविंद कुलकर्णी हे या आदर्श शाळा योजना उपक्रमास मार्गदर्शन करीत असतात.



CSR ACTIVITIES CARRIED OUT DURING JANUARY TO MARCH 2021 BY QCFI LIFE MEMBERS

Poster Competition:

On the New Year day a poster competition was organized at Sai Education Trust, Cheeta Camp, Mankhurd, Mumbai to bring about positivity and make new positive resolutions for the year. Competition for children was conducted on 1st January while the same competition was conducted for ladies on 2nd January. Best posters were awarded and ideas shared. Thanks to local teachers for help and inspiration to others.



Savitribai Phule day:

Savitribai Phule was an Indian social reformer, educationalist, and poet from Maharashtra. She is regarded as the first female teacher of India. Along with her husband, Jyotirao Phule, she played an important and vital role in improving women's rights in India. She is regarded as the mother of Indian feminism. 3rd January, being her birthday a programme was organized at Ambedkar colony, Vashinaka, Chembur, Mumbai to celebrate and convey about her role uplifting the feminism and showing them their rights. Women, who had never been to school, were given free basic education as a crash course for 10 days.



Blood donation Camp:

Blood Donation Camp was held on 5th February 2021 from 9.00 am to 4.00 pm in Loreto Convent School, RCF Colony, Chembur. Even in this situation where masks and social distancing were needed for protection, 62 donors came forward to donate blood of which 50 were successfully accepted and 12 were advised for recovery of enough hemoglobin. Sion Blood Bank staff did their best in the services needed during the camp.



Medial camp for street children:

A medical camp was organized on 12th January 2021 for the street children, who live on the pavements of 90 feet road in Garodia Nagar, Ghatkopar. More than 60 children came for the checkup and 40 of their parents also took advantage of the camp. Free medicines and vitamins were also given and those having problems were referred to Rajawadi Municipal hospital in Ghatkopar. Each of those patients identified with health issues were also linked with volunteers who helped them to get all the needed test and treatment in the Municipal hospital.



Free mask and sanitizer distribution for slum children:

Use of mask and sanitizer has become a part of life as per the new covid protocol. But it is a challenge to make the street and slum children understand. At a program organized on 21st January 2021 at Nehru Nagar slum, Kurla (East), Chembur, Mumbai their importance and proper use was explained to them with practical demonstration. Then Free mask and sanitizer distribution was carried out to make them much safer in the society.



Awareness on use of mask, sanitizer and social distancing:

Encouraged with the success and response of the programme done on 21st January 2021 on free distribution of masks and sanitizers it was felt that their was a great need of their importance to be explained to the common man. Thus, with a small street play the awareness on use of mask, sanitizer and social distancing was brought about in the streets and traffic signal points from 23rd to 28th January 2021 and it proved to be very useful. Almost all those who attended appreciated and even took oath to follow the new covid protocol.



Awareness rally on Beti Padhao, Beti Bachao:

It is not only important that a girl child be avoided from being aborted but also be educated and helped to have equal opportunity. If a girl child is educated the whole home is uplifted and the we could have a better society to live in. Thus, a rally was carried out on 30th January 2021 at Trombay bus terminal, Mumbai for its awareness and most of the children and ladies participated and made it a success.



Programme: Class on wearing Indian style saree

Saree, also called as Sari, is the most famous Indian attire worn by women not only in India but all over the world. It is because of its sensuality that it has grabbed attention since time immemorial. A saree makes a woman look elegant, gorgeous and stylish. Sarees have made deep inroads into the fashion today with people exploring new fashion statements about this Indian garment. Among all the dresses worn the Indian saree stands out to be the best in all respect. But due to the modern culture it is losing its importance. To bring back the Indian culture and promote its awareness among children a saree wearing class was conducted. Smt. Sandhya was the faculty who helped out in the task on 7th February 2021 at Construction site, Trombay road, Chembur, Mumbai.



Shivaji Maharaj Jayanti for construction site labor's families:

Shivaji Maharaj Jayanti was celebrated on 19th February 2021 for the first time at construction site of Maharashtra Nagar, Mankhurd. All the family members participated with enthusiasms. The celebration was marked by the dance performance of their children. This was the first such programme that they had participated in all these years of stay in the area. Program of this kind brings them together to be united for being of help to each other.



Visit to old age home:

Shantivan, an Old Age Home in Panvel was visited on 21st February 2021 with the aim of providing some material of help and also to share some quality time with them. There are several reasons why senior people find themselves in Old Age Homes, Especially due to Children working away from home, Safety as an issue for senior citizens, A like-minded community, Stress free living, Medical attention, A constant companionship, etc. But still people in Old Age Homes do feel lonely at times and crave for social need. Thus, we visited them and had a good time of sharing, caring and playing together.



Face mask and cloth bags for fishermen and their families:

At the fag end of Trombay road there is a large space where fishermen and their family members engage themselves in drying of fishes before selling them. This is a tiring process of daily spreading the fishes on the tarpaulin, guarding them in the hot sun and gathering them before the sun goes down. These fishermen rarely use proper mask and they need it not just to protect from covid virus but also to protect from the dust that keeps flying. The tiny fish dust also injurious to their lungs if inhaled. It was studied that face mask and cloth bags would be of great help to them. Face mask were sponsored by RCF while cloth bags were sponsored by Rotary Club of Chembur and these were distributed to them on 24th February 2021.



Creativity activity for children:

Schools have not started and the children at the Construction site do not have access to the online classes been conducted. Thus, the children play all the time and have nothing else to do when their parents are out to work. These children are creative and talented at the same time and identifying these, we organized creativity activity for them for a week from 10th February 2021 to learn and develop upon their talents. Daily for a week different subjects were taken and teachers were arranged accordingly to teach them with creative skills. This helped them to learn and develop themselves creatively in different skills and also had a joyful time at the same time.



Awareness of hygiene and self-living:

COGF at Ramdas Swamy Marg, Durga Mata Mandir Road, Airoli, Navi Mumbai is an NGO that provides shelter to the street children who volunteer to leave their unorganized street life and want to study and progress in life. The children are brought here and while staying together they are given good diet and even provided with education as their IQ level may be. Teaching them proper hygiene and making them independent to manage staying on their own is the primary skill that they have to learn. Few faculties volunteered to take such trainings in these fields from 18th February 2021 and after training them for a week they were asked to demonstrate the same. Generally 60% - 70% of the learning takes place during the training but further learning takes place during the stay with the senior inmates as they adjust themselves to the family like life here.



NB: All these CSR asctivitis were carried out by QCFI life members with help from local NGOs, faculties and teachers who came forward to voluntarily.

‘JAL HAI TO KAL HAI’ IS THE SAVE WATER MISSION BY QCFI MUMBAI AND MAHAVIR INTERNATIONAL, PANVEL



Quality Circle Forum of India, Mumbai/Thane along with Mahavir International, Panvel organized a Drawing and Painting competition on 26th January 2021 at Shirke Construction Residential Site, Maharashtra Nagar, Mankhurd (East), Mumbai-400088 to bring about awareness for conservation of water.

The drawing material along with face mask was given to all participants after their registration. There were 97 registered participants. The participants included children of 4 year old to elders of 70 year old, who submitted their entries with their own message related to the theme. Awards were given in different categories of age group but the main award was the joy, realization and awareness that got created during the event. The awareness was even more important as this selected area for competition does not have piped water supply but have to depend on tanker water that is supplied to them. This was the first time that these residents were participating in a competition with such a unique and important subject as no life exist without the availability of water that is depleting on earth at a surprisingly rapid rate and need to be most cared.



Award winning entry
by Kirti C Singh, Age 18 Years.

GLIMPSES OF COMPETITION AND CERTIFICATE DISTRIBUTION CEREMONY

Dignitaries who graced on behalf of Quality Circle Forum of India were: Smt. Vinaya Pai - Chairman, QCFI Thane, Shri. Shrikrishna Patankar - Vice Chairman, QCFI Mumbai, Shri. Henry Samuel - Jt. Secretary, QCFI Mumbai, Shri. Mahesh Bhoir - Secretary, QCFI Thane,



Shri. Chandershaker Singh - Life Member, QCFI Mumbai.

Mr. Rajendra Potdar, Vice chairman MI Mumbai & QCFI Mumbai, was a convener for the programme. Dignitaries who graced on behalf of Mahavir International were: Vir. Vijay M Bhawsar - Chairman MI Panvel, Vir. Ajay Dave - Vice chairman MI Panvel, Vir. Shri. Ajay Agrawal - Secretary MI Panvel, Vir. Jayant Bagrecha, Secretary MI Mumbai.

Dignitaries who graced on behalf of Sai Education Trust (NGO) were:

- Shri. Vinod Gaware - President, SET Mumbai
- Smt. Vaishali Kamble - Secretary SET Mumbai
- Shri. Ashish - Treasurer, SET Mumbai.

QCFI Mumbai/Thane, Mahavir International Panvel, and Sai education Trust showed the best example of team work for the success of the programme.

Mahavir International, Panvel has taken a lead and planning different awareness programmes on water conservation in 2021. MI Panvel/Mumbai centers and QCFI Mumbai/Thane sub chapters are committed for this mission 'Jal Hai to Kal Hai' and will held series of drawing and painting competitions in Panvel, Navi Mumbai, Mumbai, Thane suburbs. Different plan of activities on water conservation Education programme, Rain water harvesting projects were discussed in recent GC meeting of MI Panvel center held at Jain Temple on 14th Feb'2021. QCFI Team and Mahavir International Panvelcentre are planning to visit nearby Adivasi Areas nearby Panvel to understand their water issues.



दीपक वसंतराव नलावडे,
एम्प्लॉयी नं. ९०६३
एम एस एस सी एसपी कास्टर
जे एस डब्ल्यू स्टील लि.,
डोलवी,
मोबाईल नं. ८८०५०२२५७७

॥ तू टीक्युएम के पथ पर चल निरंतर ।

तू मत डर, तू मत रुक, तू चल निरंतर ।
टीक्युएम के पथ पर राही, तू चल निरंतर ॥

मत कर किसी का इंतजार,
मशीन का दर्द समझ कर
कोशिश कर, कैज्ञन कर,
समस्या निवारण कर ।
कर गुणवत्ता में सुधार,
हल निकलेगा, प्रयास कर,
तू मत डर, तू मत रुक, तू चल निरंतर ।
टीक्युएम के पथ पर राही, तू चल निरंतर ॥१॥

पीडीसीए का ले सहारा,
ब्रेक डाउन कम कर ।
प्रॉब्लेम डिफाईन कर,
ऑनलाईज कर ।
क्वॉलिटी सर्कल के सहारे
सोल्युशन डेवलप कर ।
तू मत डर, तू मत डर, तू चल निरंतर ।
टीक्युएम के पथ पर राही, तू चल निरंतर ॥२॥

‘५ एस’ की ज्योत जलाकर,
रोशनी का संकल्प कर ।
विचार कर, मंथन कर,
वेस्टेज को कम कर ।
इंजिनियरींग कंट्रोल कर,
खतरों को कम कर ।
तू मत डर, तू मत डर, तू चल निरंतर ।
टीक्युएम के पथ पर राही, तू चल निरंतर ॥३॥

प्रोसेस के तूफान में,
सिक्स सिगमा की नाव पर ।
हो सवार, पुकारक ।
कंट्रोल कर, प्रोसेस कोस्टेबल
डिफेक्ट को रिड्यूस कर,
सुधार कर, विजय कर ।
तू मत डर, तू मत डर, तू चल निरंतर ।
टीक्युएम के पथ पर राही, तू चल निरंतर
टीक्युएम के पथ पर राही, तू चल निरंतर ॥४॥

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